Fire NOCs are provided within 15 days as mentioned in the Janhit Gurantee Act 2011 notification no 375 dated 27th November 2013 (point no 31 (xii) (2).

The Act can be accessed here - http://udyogbandhu.com/pdffile/Janhit-complete.pdf

For details refer http://upfireservice.gov.in/images/obtaing-fire-noc.pdf